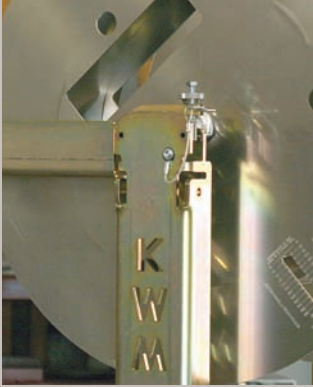




IRON MAN

5/6" Seamless Rollformer



New upright, tension brake, aluminum spool and coil scale



Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

.002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

2 YEAR WARRANTY
ON PARTS & LABOUR

 **KWM**[®]
Gutterman_{INC.}

www.kwmgutterman.com
Toll-free (888) 729-4290

Authorised distributor:

 **LONGSPAN**[®]
GUTTERS



5/6" Seamless Rollformer

Power

3/4 HP, 110 volt, single phase,
13.6 ampere, totally enclosed
fan cooled (T.E.F.C.) motor

Dimensions

Length – 122" (309.88 cm)
Height – 48" (122.0 cm)
Width – 24" (61.0 cm)

Weight

Approximately 1,400 lbs. (635 kg)

Drive

Powered polyurethane drive rollers
via chains and sprockets

Shear

5" – Front pull guillotine
6" – Front pull guillotine

Speed

Approximately 35 feet per minute

Controls

Push button entry and exit end controls
with "jog" feature

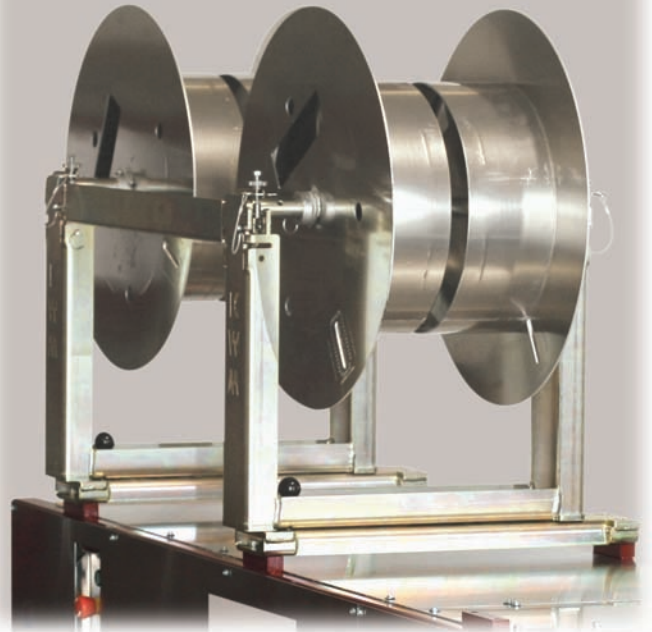
Recommended Materials

Maximum width 5" – 11 3/4" to 12"
Maximum width 6" – 15"

Material	Maximum Gauge
Painted steel	24
Aluminized steel	24
Ternecoat steel	24
Aluminum	.032
Copper	16 oz. – 20 oz. 3/4 hard

Options

- Machine mount cradles
- Additional runout support stands
- CE Certified wiring
- Additional turnstiles
- Additional spools
- Alcoa style hook
- 12 volt, DC power
- Box gutter
- Roof flange 1"
- Trailer riser pad



Quick release turnstile and transfer bars



795 South Larkin Avenue Rockdale, Illinois 60436
Tel: (815) 725-9205 • Fax: (815) 725-4429
sales@kwmgutterman.com • www.kwmgutterman.com
Toll-free: (888) 729-4290

Authorised distributor:



Cape Town: Tel: 021 556 8522 • Fax: 021 556 8520
Durban: Tel: 031 569 6500 • Fax: 031 569 6500
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info@longspangutters.com • www.longspangutters.com

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